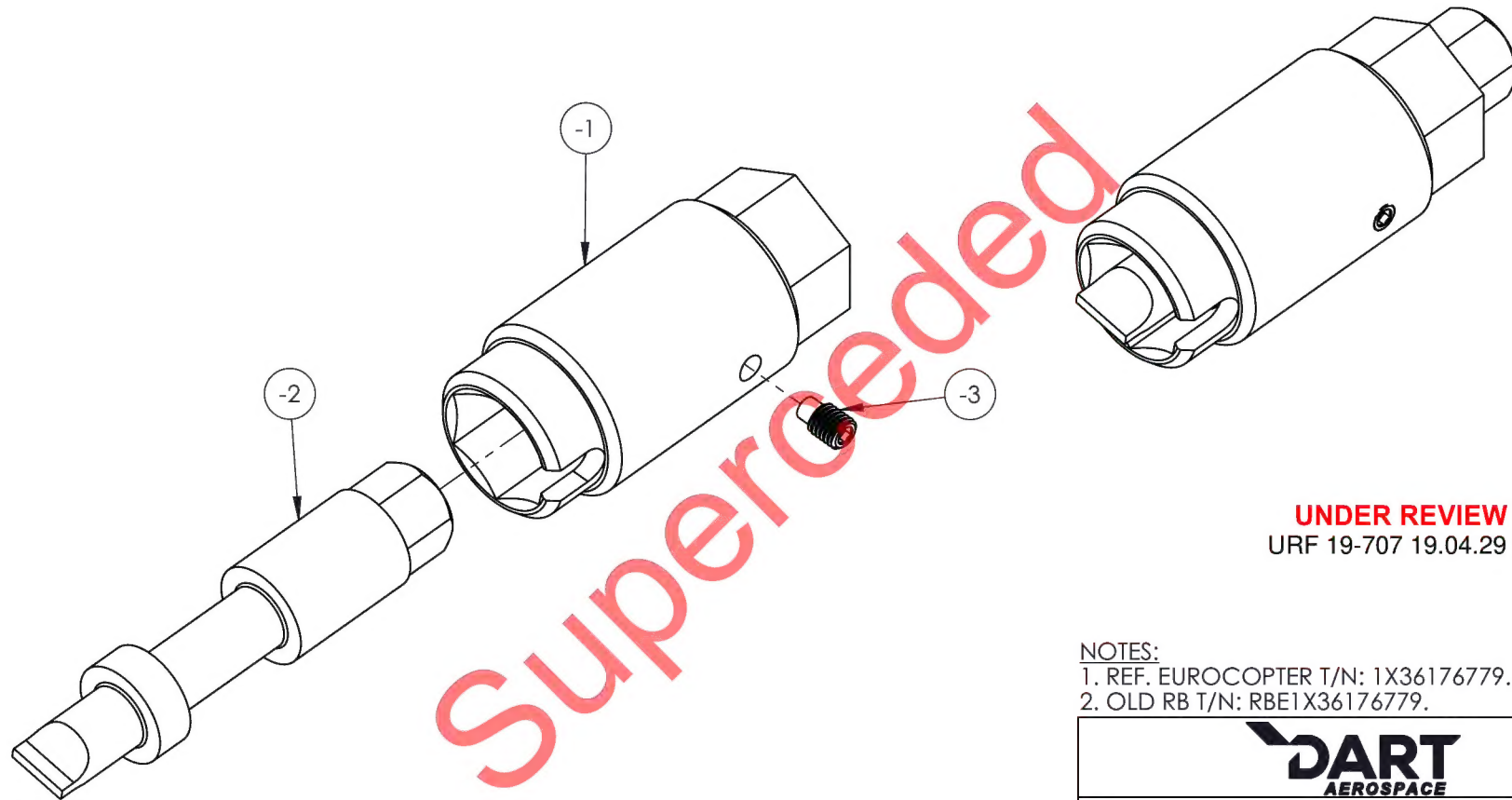


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED -1 Ø.790 X 120° CHAMFER TO .677 HEX FEATURE & DELTED GROOVE FROM CENTER OF TOOL PER G.E. CH'D -2 ENGRAVE NOTE FROM T/N TO P/N.	3/8/2012	RJC	GE
1A		CH'D T/N FROM RBE1X36176779 TO RBE1X36-176-779 AND TOOL NAME FROM SPANNER TO SOCKET WRENCH. ADDED NOTES 1 AND 2.	10/9/2013	RJC	RW
2	16-0102	UPDATED TO NEW STANDARD. -1 REMOVED DIM 2X .055 X 45°. CH'D MAT'L WAS 4140 IS 4140/4142. CH'D DIM WAS 3X .055 X 45° IS 3X .06 X 45°. WAS M5X0.8 Tapped Hole IS M5X0.8 - 6H THRU. -2 CH'D FINISH WAS BLACK ANODIZE IS BLACK OXIDE. REMOVED DIM .564. ADDED DIM .657.	8/11/2016	DEW	SM



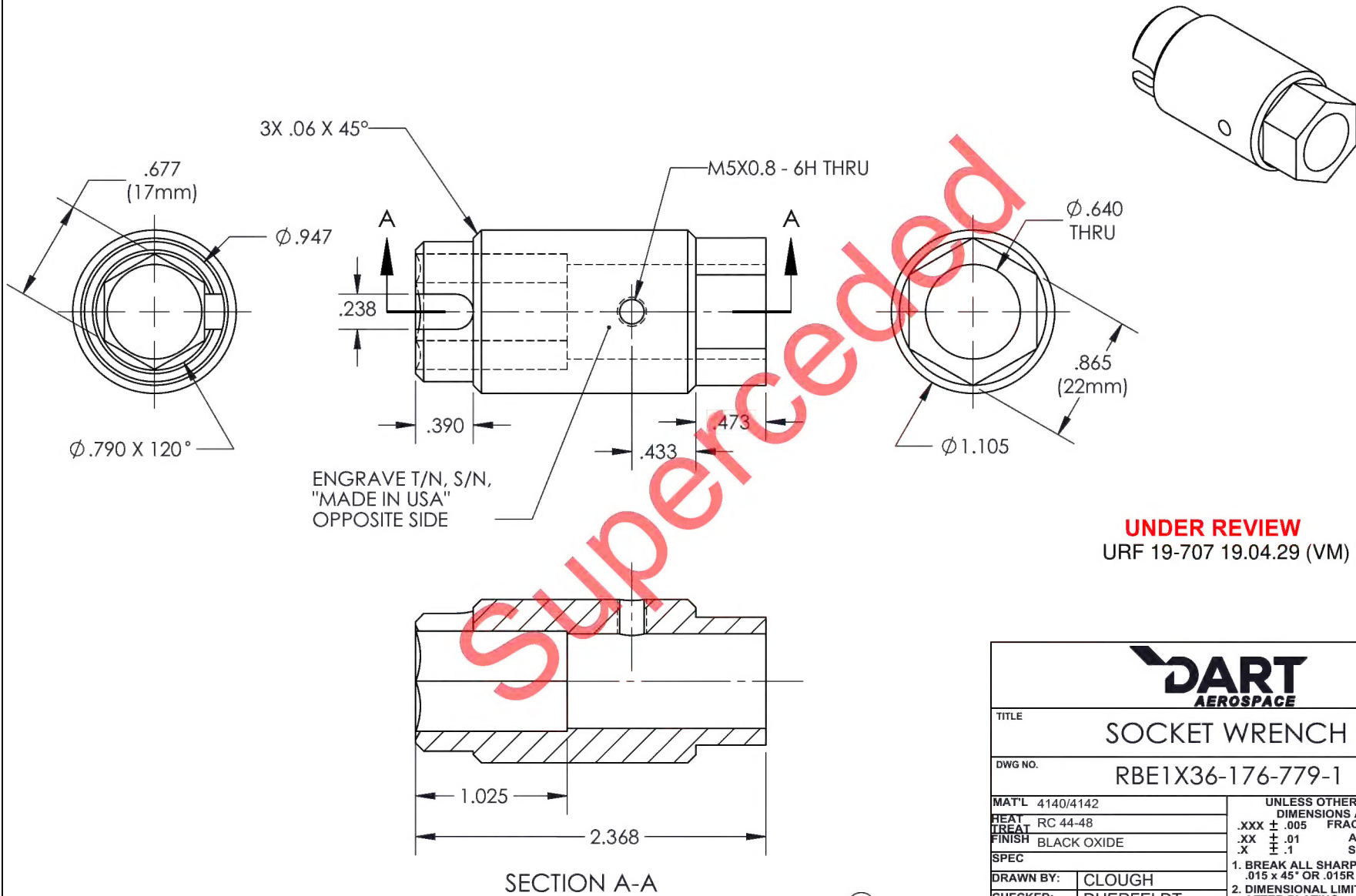
NOTES:
1. REF. EUROCOPTER T/N: 1X36176779.
2. OLD RB T/N: RBE1X36176779.

DART AEROSPACE	
TITLE SOCKET WRENCH	
DWG NO. RBE1X36-176-779	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
HEAT TREAT Q1	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
FINISH BLACK OXIDE	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SPEC ASME Y14.5M-2009	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: CLOUGH	USED ON MODEL EC 135
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: MACKOVJAK	
SCALE 1:1	DATE 10/4/2011
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SLEEVE	4140/4142		2
			-2	1	DRIVER	H-13		3
		B/O	-3	1	SET SCREW	S.S.	M5 X .8mm X 2.75mm (MCMaster-CARR #92905A114)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED -1 ϕ .790 X 120° CHAMFER TO .677 HEX FEATURE & DELETED GROOVE FROM CENTER OF TOOL PER G.E.	3/8/2012	RJC	GE
2	16-0102	-1 REMOVED DIM 2X .055 X 45°. CH'D MAT'L WAS 4140 IS 4140/4142. CH'D DIM WAS 3X .055 X 45° IS 3X .06 X 45°, WAS M5X0.8 Tapped Hole IS M5X0.8 - 6H THRU.	8/11/2016	DEW	SM



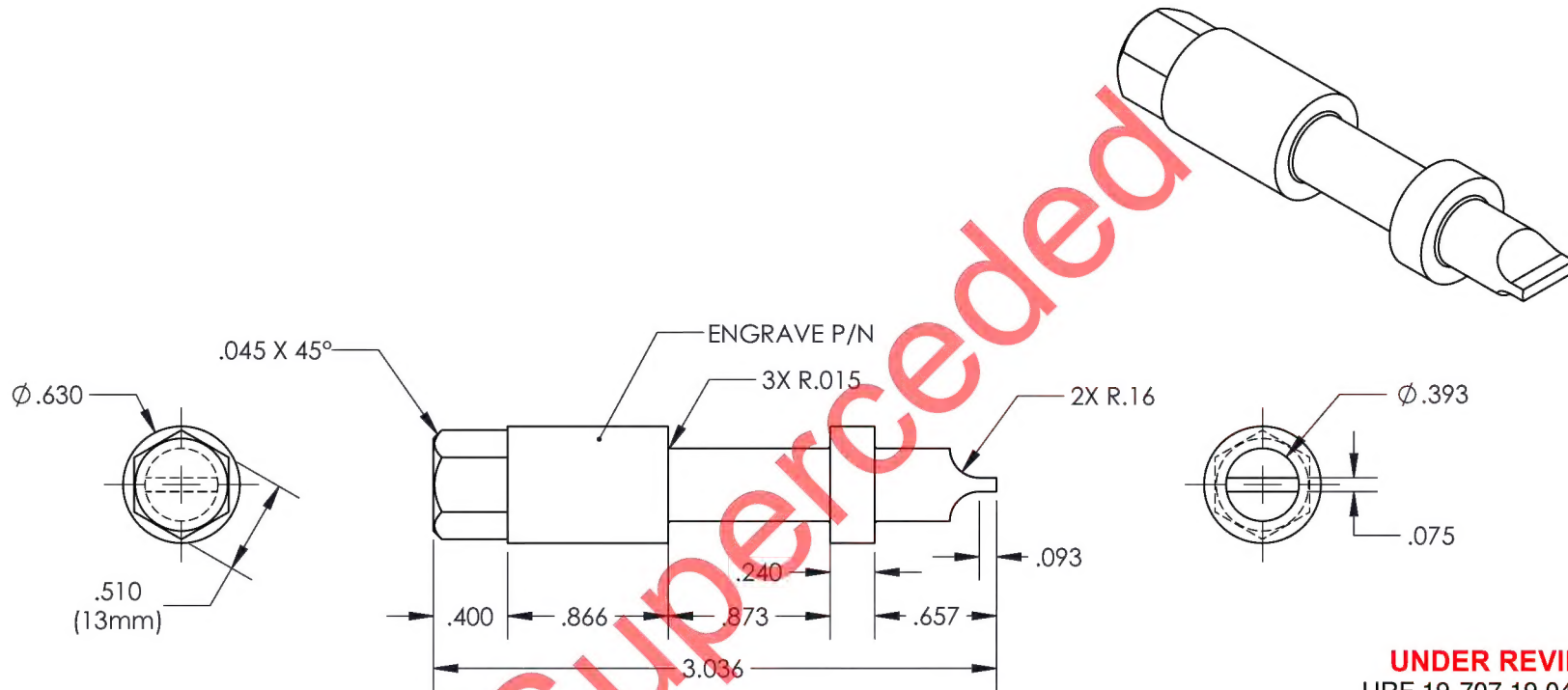
UNDER REVIEW
URF 19-707 19.04.29 (VM)

(1)
SLEEVE

DART AEROSPACE	
TITLE SOCKET WRENCH	
DWG NO. RBE1X36-176-779-1	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 44-48	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: MACKOVJAK	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	DATE 10/4/2011
	SHEET 2 OF 3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D -2 ENGRAVE NOTE FORM T/N TO P/N.	3/8/2012	RJC	GE
2	16-0102	-2 CH'D FINISH WAS BLACK ANODIZE IS BLACK OXIDE. REMOVED DIM .564. ADDED DIM .657.	8/11/2016	DEW	SM



UNDER REVIEW
URF 19-707 19.04.29 (VM)

(-2)
DRIVER

DART AEROSPACE	
TITLE SOCKET WRENCH	
DWG NO. RBE1X36-176-779-2	REV 2
MAT'L H-13 HEAT TREAT RC 48-52 FINISH BLACK OXIDE SPEC QMSI-6.2.2, B.O. REV D	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: DUERFELDT	EC 135
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: MACKOVJAK	
SCALE 1:1	DATE 10/4/2011
SHEET 3 OF 3	